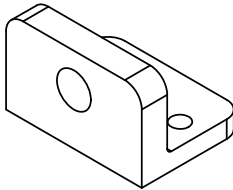
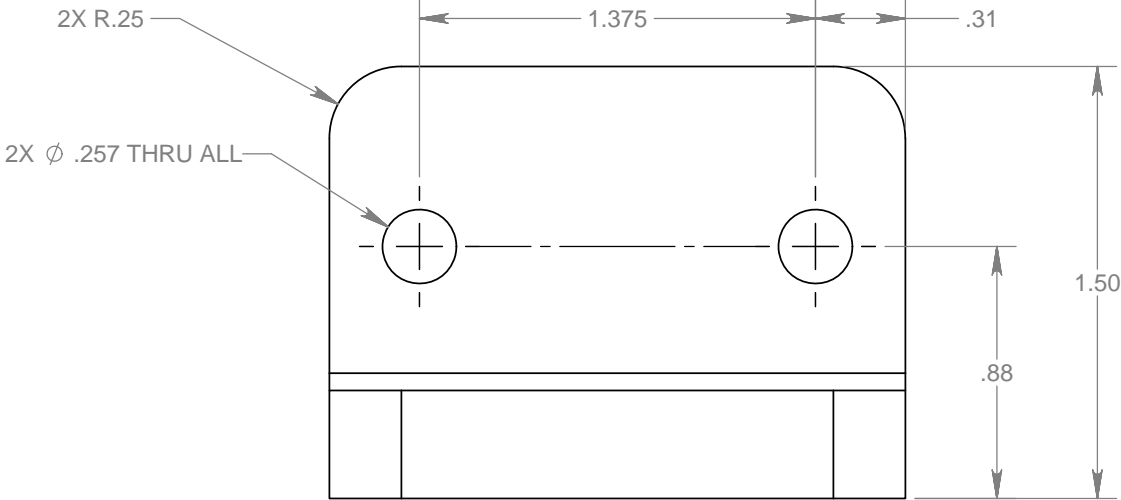
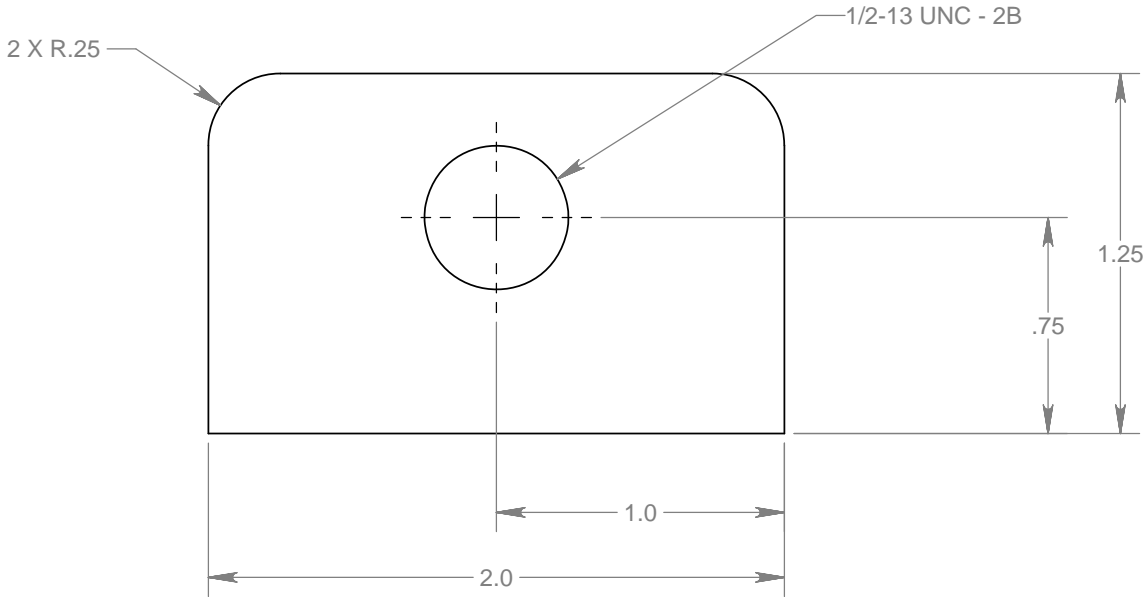
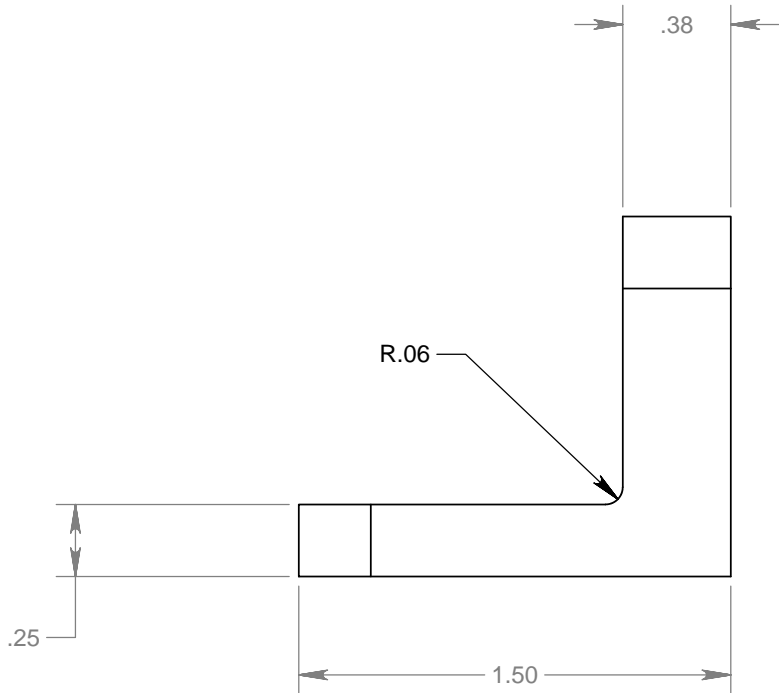


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ANY UNAUTHORIZED PERSON IS SPECIFICALLY
PROHIBITED.

NEXT ASSEMBLY		PROJECT		REVISIONS				
500-302000-301		500 VARIOUS		REV.	DESCRIPTION	REV BY	DATE	APPV



500-302018-001,
BRACKET,ADJUSTMENT,
ACTUATOR




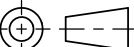
NOTE:

1. ALTERNATE MATERIALS

AL 6061-T62 PER AMS 4160 OR AMS-QQ-A-200/8

AL 6061-T62 PER AMS 4115, 4116 OR AMS-QQ-A-225/8

AL 6061-T6, T651 PER AMS 4117 OR AMS-QQ-A225/8

<div>- DO NOT SCALE DRAWING - UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS & BREAK SHARP EDGES</div>			SIGNATURE		DATE		<div>13340 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511</div>			
			DRAWN BY: D KRUTHOFF		DATE: 7/26/13					
TOLERANCES										
MACHINE FINISH <div>63 ✓</div>	DIMENSIONS: X.X ± .1 X.XX ± .01 X.XXX ± .005 ANGLES: X ± 1° X.X ± .5°		PROJECTION: 	CHECKED BY:		DATE:		TITLE BRACKET,ADJUSTMENT, ACTUATOR		
				D WRIGHT		2/12/14				
				PRODUCTION CONTROL:		DATE:				
				J RODRIQUEZ		2/11/14				
				ENGINEER APPROVAL:		DATE:		DRAWING NO. 500-302018		
				D CORNELIUS		2/12/14				
				ESTIMATED WEIGHT:		SIZE:				
				0.135 Lbs		B				
MATERIAL 1 AL 6061-T6, T6510, T6511 PER AMS 4150, 4173 OR AMS-QQ-A- 200/8									REV IR	
FINISH ANODIZE PER MIL-A-8625 TYPE II, CLASS 2, BLACK DYE										
				DRAWING FILE NAME: 500-302018		SCALE: 1:1		MODEL FILE NAME: 500-302018		
								SHEET 1 OF 1		